

# SPECIFICATION

## OF PRODUCTS

CUSTOMER : \_\_\_\_\_

PRODUCT NAME: CERAMIC RESONATOR

PART NUMBER : ZTT 1 6 . 0 0M X

| Approved by | Checked by | Drawn by |
|-------------|------------|----------|
|             |            |          |
|             |            |          |

## 1. SCOPE

This specification shall cover the characteristics of the ceramic resonator with the type ZTT16.00MX.

## 2. PART NO.:

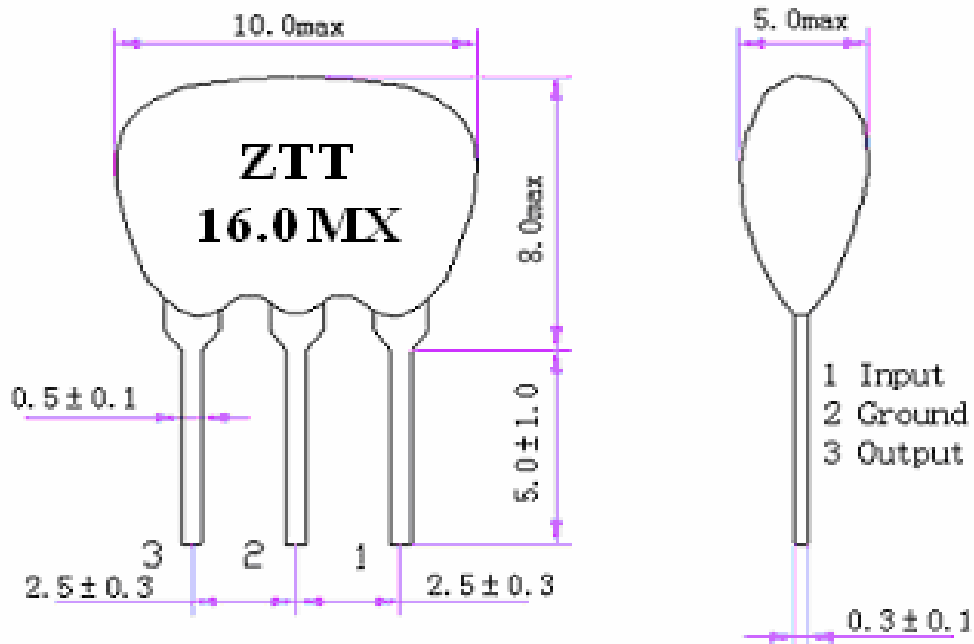
| PART NUMBER | CUSTOMER PART NO | SPECIFICATION NO |
|-------------|------------------|------------------|
| ZTT16.00MX  |                  |                  |

## 3. OUTLINE DRAWING AND DIMENSIONS:

3.1 Appearance: No visible damage and dirt.

3.2 Construction: Leads are soldered on electrode and body is molded by resin.

3.3 Dimensions:



UNIT: mm

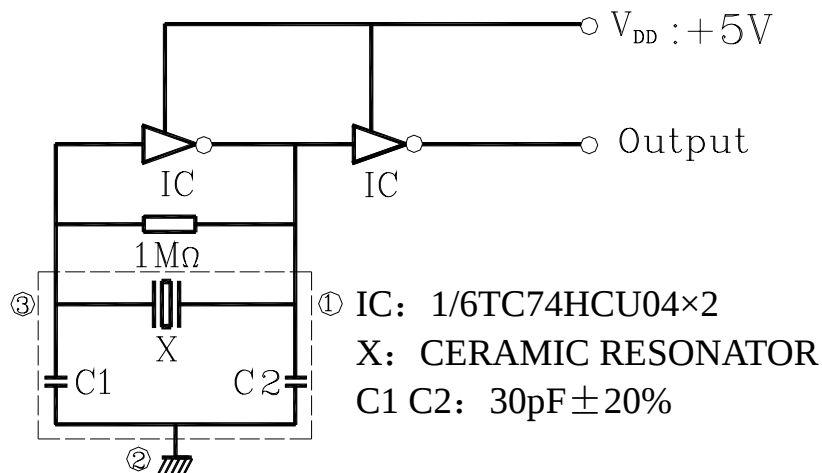
#### 4. ELECTRICAL SPECIFICATIONS:

|                                                          |                                                 |
|----------------------------------------------------------|-------------------------------------------------|
| Oscillation Frequency Fosc (MHz)                         | 16.00                                           |
| Frequency Accuracy (%)                                   | ±0.5                                            |
| Resonant Impedance Ro (Ω) max                            | 40                                              |
| Temperature Coefficient of Oscillation Frequency (%) max | ±0.3 (Oscillation Frequency drift, -25°C~+85°C) |
| Aging Rate (%) max                                       | ±0.5 (For Ten Years)                            |
| Rating Voltage UR (V) max                                | 6VDC<br>15Vp-p                                  |
| Insulation Resistance Ri, (MΩ) min                       | 100 (100V, 1min)                                |
| Withstanding Voltage                                     | 50VDC, 1min                                     |

#### 5. MEASUREMENT:

5.1 Measurement Conditions: Parts shall be measured under a condition (Temp.: 20±15°C, Humidity : 65±20% R.H.) unless the standard condition (Temp.: 25±3°C, Humidity : 65±5% R.H.) is regulated to measure.

##### 5.2 Test Circuit:



## 6. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

| No  | Item                         | Condition of Test                                                                                                                                                                                                                                  | Performance Requirements                                                                   |
|-----|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
| 6.1 | Humidity                     | Subject the resonator at $+40\pm 2^{\circ}\text{C}$ and 90%-95% R.H. for 500 hours, resonator shall be measured after being placed in natural conditions for 1 hour.                                                                               | It shall fulfill the specifications in Table 1.                                            |
| 6.2 | High Temperature Exposure    | Subject the resonator to $+85\pm 5^{\circ}\text{C}$ for 500 hours, resonator shall be measured after being placed in natural conditions for 1 hour.                                                                                                | It shall fulfill the specifications in Table 1.                                            |
| 6.3 | Low Temperature Exposure     | Subject the resonator to $-25\pm 5^{\circ}\text{C}$ for 500 hours, resonator shall be measured after being placed in natural conditions for 1 hour.                                                                                                | It shall fulfill the specifications in Table 1.                                            |
| 6.4 | Temperature Cycling          | Subject the resonator to $-25^{\circ}\text{C}$ for 30 min. followed by a high temperature of $+85^{\circ}\text{C}$ for 30 min. Cycling shall be repeated 5 times. Resonator shall be measured after being placed in natural conditions for 1 hour. | It shall fulfill the specifications in Table 1.                                            |
| 6.5 | Vibration                    | Subject the resonator to vibration for 2 hours each in x y and z axis with the amplitude of 1.5mm, the frequency shall be varied uniformly between the limits of 10Hz-55Hz and then resonator shall be measured.                                   | It shall fulfill the specifications in Table 1.                                            |
| 6.6 | Mechanical Shock             | Resonator shall be measured after 3 times' random dropping from the height of 100cm on concrete floor.                                                                                                                                             | No visible damage and it shall fulfill the specifications in Table 1.                      |
| 6.7 | Resistance to Soldering Heat | Lead terminals are immersed up to 2 mm from resonator's body in soldering bath of $260\pm 5^{\circ}\text{C}$ for $5\pm 1$ seconds and then resonator shall be measured after being placed in natural conditions for 1 hour                         | It shall fulfill the specifications in Table 1.                                            |
| 6.8 | Solderability                | Lead terminals are immersed up to 2mm from resonator's body in soldering bath of $235\pm 5^{\circ}\text{C}$ for $2\pm 0.5$ sec.                                                                                                                    | More than 95% of the terminal surface of the resonator shall be covered with fresh solder. |

(Continued from the preceding page)

| No    | Item              | Condition of Test                                                                                                                                                 | Performance Requirements                                              |
|-------|-------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| 6.9   | Terminal Strength | Force of 5N is applied to each lead in axial direction for $10 \pm 1$ sec.                                                                                        | No visible damage and it shall fulfill the specifications in Table 1. |
| 6.9.1 | Terminal Pulling  | When force of 5N is applied to each lead in axial direction, the lead shall folded up $90^\circ$ from the axial direction and folded back to the axial direction. |                                                                       |
| 6.9.2 | Terminal Bending  | The speed of folding shall be each 3 seconds.                                                                                                                     |                                                                       |

Table 1

| Item                                                             | Specification after test               |
|------------------------------------------------------------------|----------------------------------------|
| Oscillation Frequency Change<br>$\Delta f_{osc}/f_{osc}$ (%) max | $\pm 0.3$ (Refer to the initial value) |
| Resonant Impedance $R_o$ ( $\Omega$ )<br>max                     | 30                                     |

Note : The limits in the above table are referenced to the initial measurements.

## 7. REVIEW OF SPECIFICATIONS

When something gets doubtful with this specifications, we shall jointly work to get an agreement.