

产 品 规 格 书

SPECIFICATION FOR APPROVAL

产 品 名 称

PRODUCT NAME

压接式条形连接器

产 品 型 号

PRODUCT NUMBER

XH

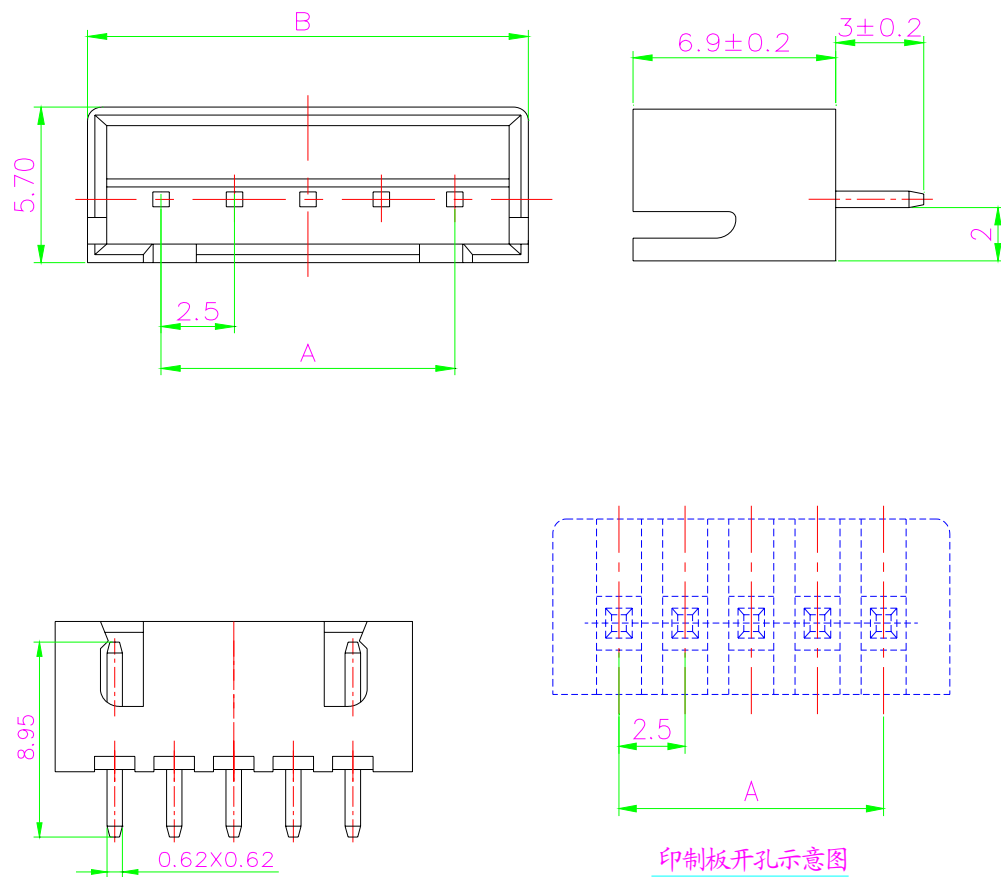
日 期

DATE

2012.12.01

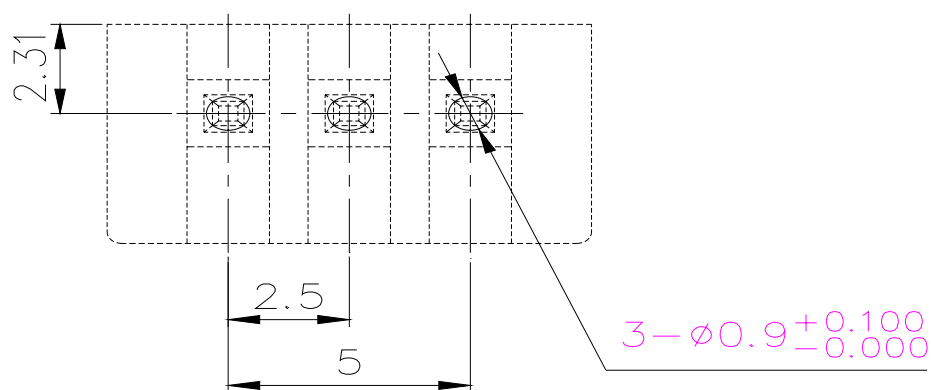
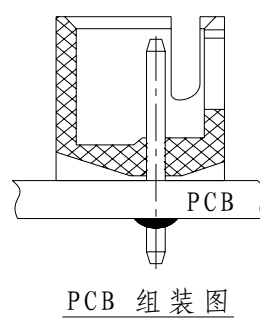
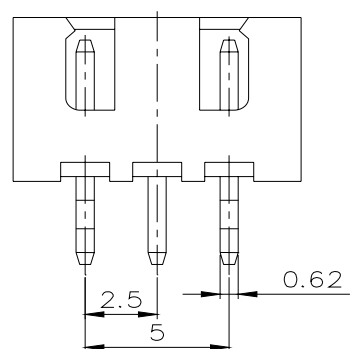
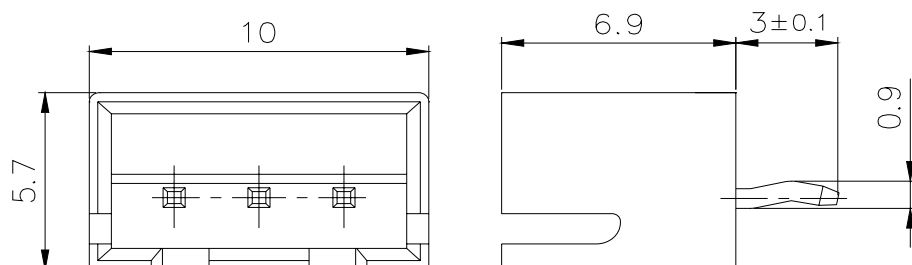
编 制 ORGANIZER	审 核 CHECK	批 准 APPROVAL

XH-A

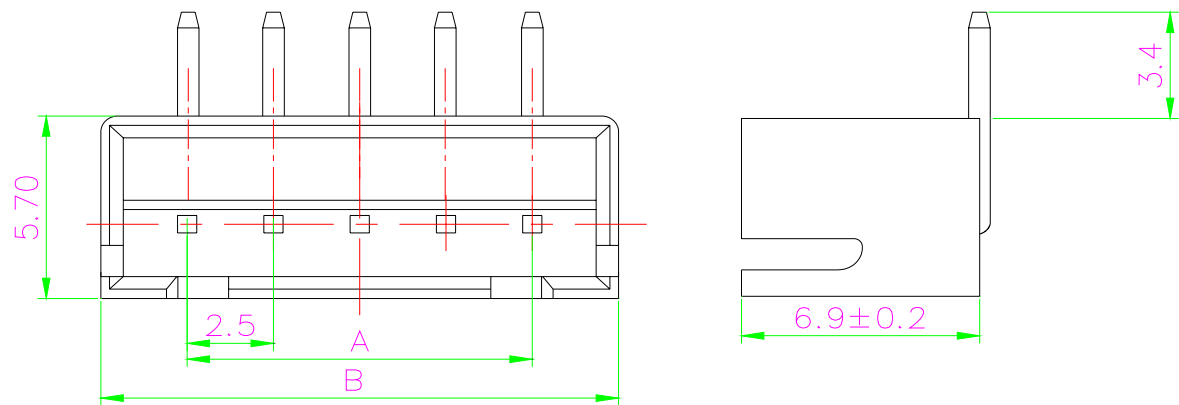


位 数	型 号				尺 寸	
					A	B
2	XH-2A	XH-2AK	XH-2AW	XH-2AWD	2.5	7.5
3	XH-3A	XH-3AK	XH-3AW	XH-3AWD	5.0	10.0
4	XH-4A	XH-4AK	XH-4AW	XH-4AWD	7.5	12.5
5	XH-5A	XH-5AK	XH-5AW	XH-5AWD	10.0	15.0
6	XH-6A	XH-6AK	XH-6AW	XH-6AWD	12.5	17.5
7	XH-7A	XH-7AK	XH-7AW	XH-7AWD	15.0	20.0
8	XH-8A	XH-8AK	XH-8AW	XH-8AWD	17.5	22.5
9	XH-9A	XH-9AK	XH-9AW	XH-9AWD	20.0	25.0
10	XH-10A	XH-10AK	XH-10AW	XH-10AWD	22.5	27.5
11	XH-11A	XH-11AK	XH-11AW	XH-11AWD	25.0	30.0
12	XH-12A	XH-12AK	XH-12AW	XH-12AWD	27.5	32.5

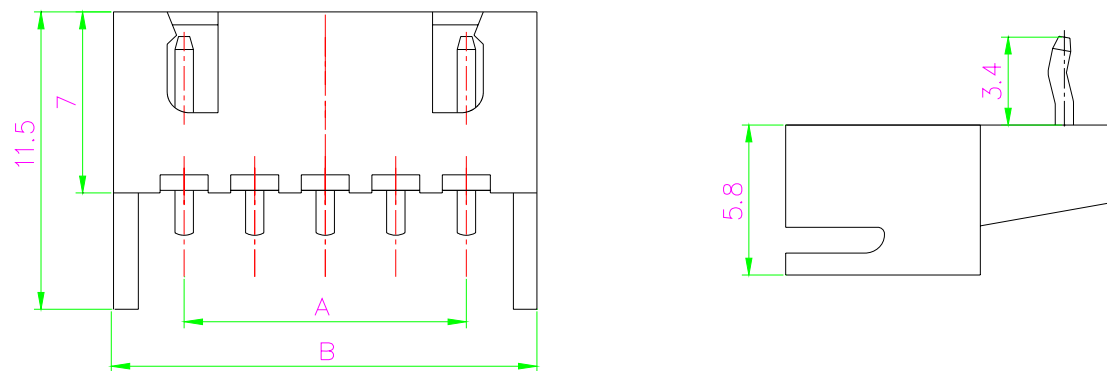
XH-AK



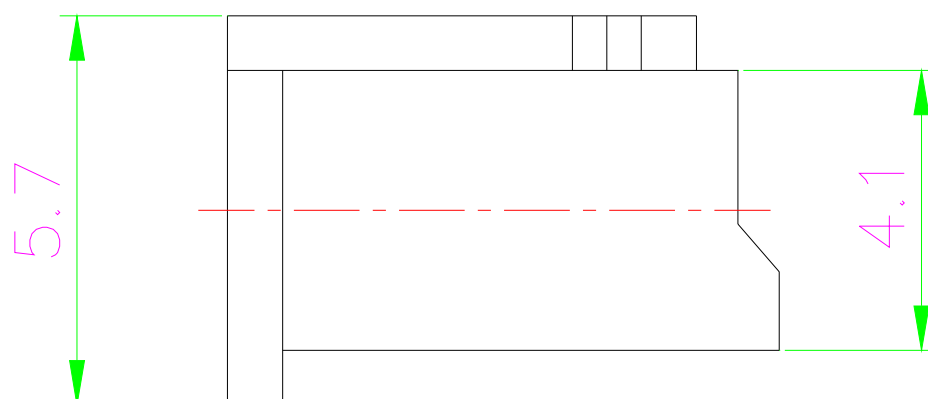
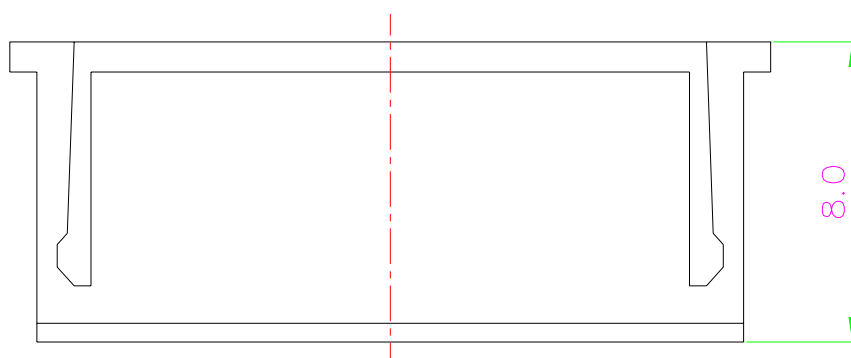
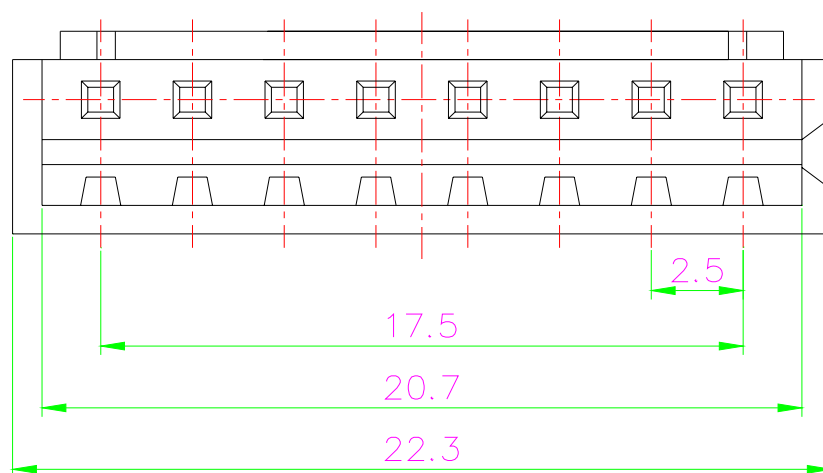
XH-AW



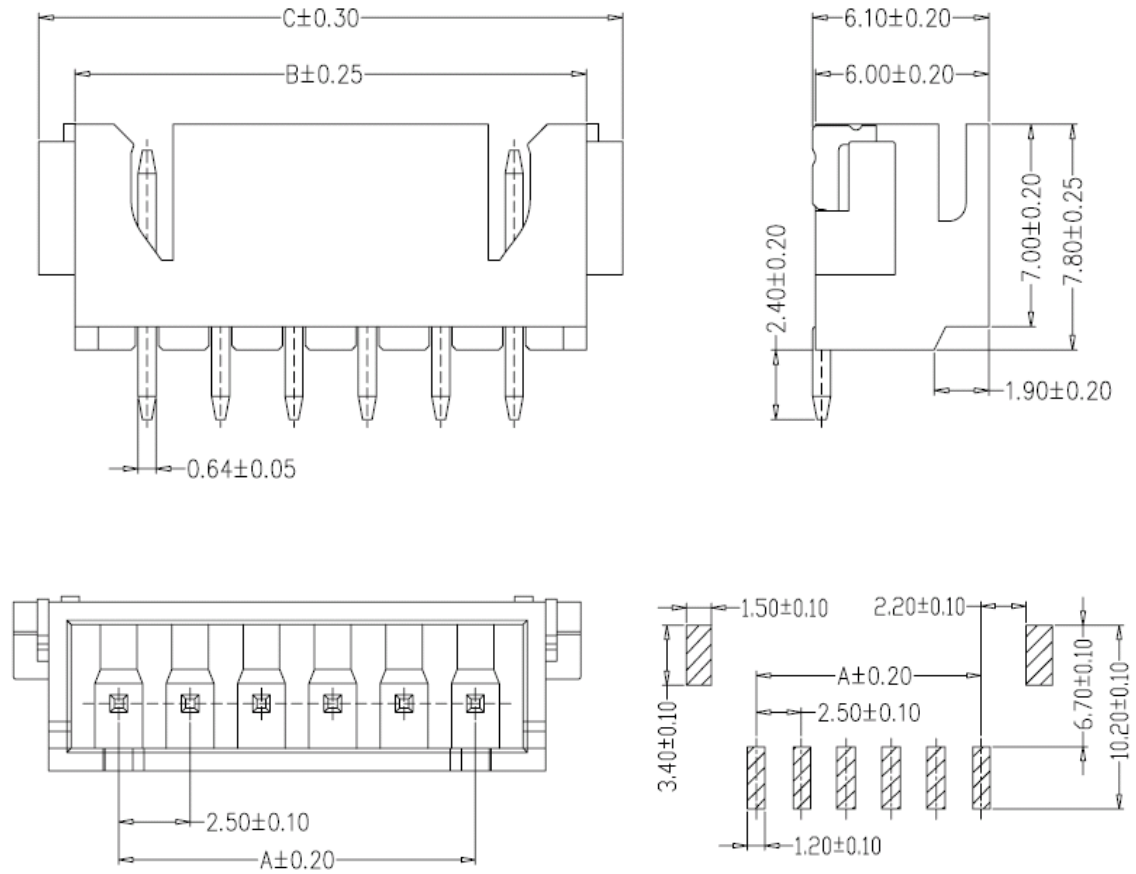
XH-AWD



XH-Y

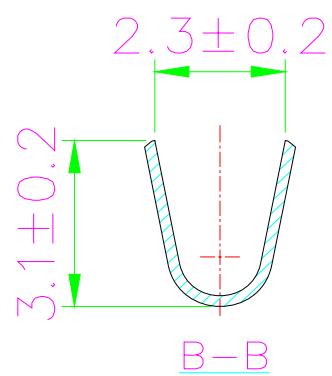
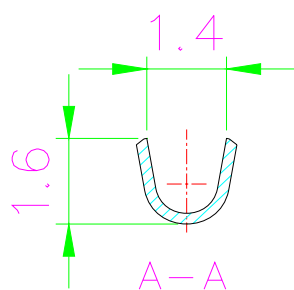
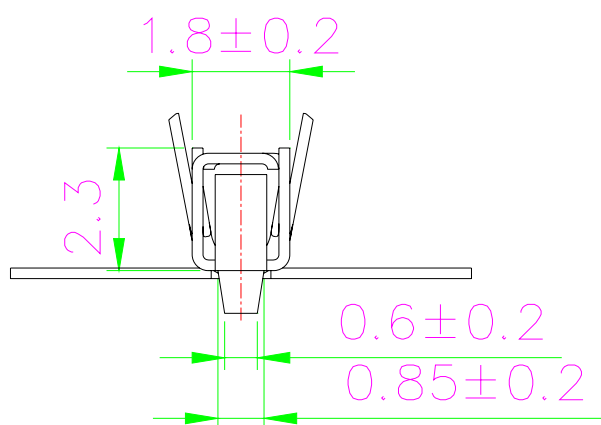
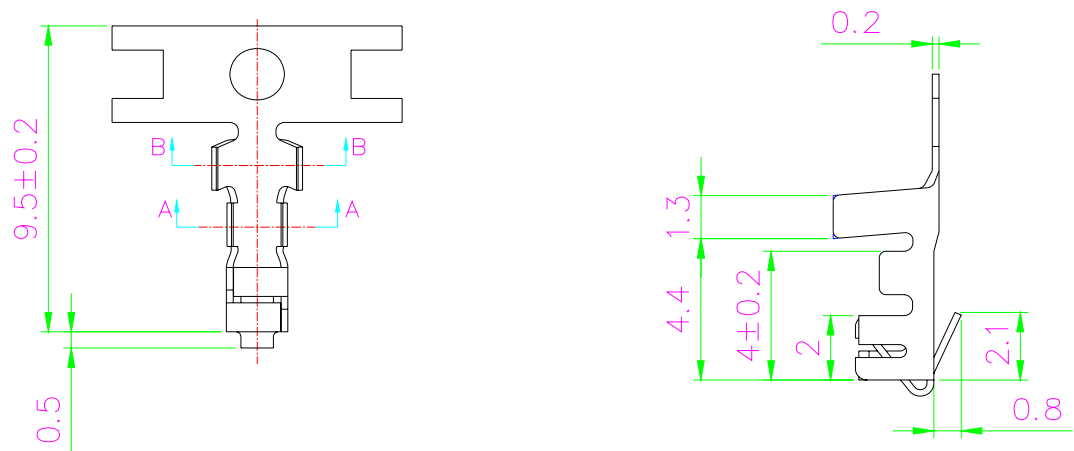


XH-AWT



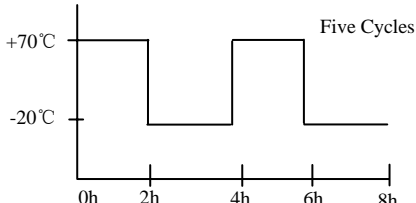
位数	型号	尺寸		
		A	B	C
2	XH-2AWT	2.5	7.5	10.0
3	XH-3AWT	5.0	10.0	12.5
4	XH-4AWT	7.5	12.5	15.0
5	XH-5AWT	10.0	15.0	17.5
6	XH-6AWT	12.5	17.5	20.0
7	XH-7AWT	15.0	20.0	22.5
8	XH-8AWT	17.5	22.5	25.0
9	XH-9AWT	20.0	25.0	27.5
10	XH-10AWT	22.5	27.5	30.0
11	XH-11AWT	25.0	30.0	32.5
12	XH-12AWT	27.5	32.5	35.0

XH-T



ITEM 项目		TEST CONDITIONS 测试条件	PERFORMANCE 性能要求
1. ELECTRICAL PERFORMANCE 电气性能 1.1、VOLTAGE RATING 额定电压: 250V AC/DC (RMS) 1.2、CURRENT RATING 额定电流: 3.0A			
1A	CONTACT RESISTANCE 接触电阻	BEING MEASURED AT 1K Hz±200Hz AT NO LOAD 在 1KHz±200Hz 无载条件下测量	0.02 Ω Max. 0.02 Ω Max.
1B	INSULATION RESISTANCE 绝缘电阻	APPLY DC 1000V BETWEEN ANY TWO OPEN TERMINALS AND BETWEEN THE TERMINAL AND THE FRAME FOR 30 SECOND 在 DC250 件下测任意两个端子之间绝缘电阻持续 30 秒	1000M Ω Min. 1000M Ω Min.
1C	WITHSTAND VOLTAGE 耐压	APPLY 800V AC(RMS) BETWEEN ANY OPEN TERMINALS AND BETWEEN THE TERMINAL & THE FRAME, FOR 60 SECOND 在端子之间加 1000V AC 电压, 持续 60 秒	SHALL BE FREE FROM DIELECTRIC BREAKAGE 无击穿现象出现及飞弧闪烁发生
2.MECHANICAL PERFORMANCE 机械性能			
2A	TERMINAL STRENGTH 端子强度	A STATIC FORCE OF 10N BEING APPLIED IN ONE DIRECTION ON THE TIP OF THE TERMINAL FOR 30 SECOND 一个 10N 的静负荷垂直施加在端子顶部方向上持续 30 秒	THE TERMINAL MAY BE DEFORMED, BUT SHALL NOT SUSTAIN ANY TROUBLE AS DEVIATION AND BREAKING OF INSULATION MATERIAL ELECTRICAL PERFORMANCE OF THE ABOVE ITEM 4 SHALL BE ASSURED 端子无脱落、松动、塑件体无破裂, 并且满足各项电气性能, 端子可允许有变形。

ITEM 项目	TEST CONDITIONS 测试条件	PERFORMANCE 规格
3.DURABILITY 耐久性		
3A	<p>LIFE TEST</p> <p>寿命试验</p> <p>AT THE CONDITIONS OF 250V DC 2A, 50,000 CYCLES OPERATING AT A RATE OF 15-20 CYCLES PER MINUTE</p> <p>在 250V DC 3.0A 负载条件下, 以操作频率为 15-20 次插拔产品 50,000 次</p>	<p>(1)CONTACT RESISTANCE 0.02 Ω Max. 接触电阻 0.02 Ω Max.</p> <p>(2)INSULATION RESISTANCE 1000M Ω Min. 绝缘电阻 1000 M Ω Min.</p> <p>(3)WITHSTAND VOLTAGE 800VAC FOR 1 MINUTE 耐电压 1000V AC 于 1 分钟</p> <p>(4)OPERATING FORCE \pm30% INITIAL VALUE 动作力变化范围初始值\pm30%</p> <p>(5)THERE SHALL BE NO DEFECTS IN APPEARANCE OR IN THE MECHANICAL FUNCTIONS 测试后外表无损伤, 并且满足机械性能</p>
3B	<p>HEAT TEST</p> <p>高温试验</p> <p>70 \pm 2 $^{\circ}$C FOR 16 HOURS, AFTER TEST KEPT IN NORMAL CONDITION FOR 60 MINUTES</p> <p>在 70\pm2$^{\circ}$C 环境中放 16 小时, 再放在正常环境中 60 分钟后进行测试</p>	<p>WITHOUT HARMFUL DAMAGE IN APPEARANCE, MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED</p> <p>外表未被破坏, 机械及电气性能可被满足</p>
3C	<p>HUMIDITY TEST</p> <p>耐湿热性试验</p> <p>40 \pm 2 $^{\circ}$C、90-95%(RH) FOR 96 HOURS, AFTER TEST KEPT IN NORMAL CONDITION FOR 60 MINUTES</p> <p>在 40\pm2$^{\circ}$C、90-95%的相对湿度环境中 96 小时, 再放在正常环境 60 分钟后进行测试</p>	<p>CONTACT RESISTANCE 0.02 Ω Max.</p> <p>接触电阻 0.02 Ω Max.</p>
3D	<p>COLD TEST</p> <p>低温试验</p> <p>-20 $^{\circ}$C \pm 2 $^{\circ}$C FOR 4 HOURS, AFTER TEST KEPT IN NORMAL CONDITION FOR 60 MINUTES</p> <p>在-20$^{\circ}$C\pm2$^{\circ}$C环境中放 4 小时, 再放在正常环境中 60 分钟后进行测试</p>	<p>INSULATION RESISTANCE 1000M Ω Min.</p> <p>绝缘电阻 1000 M Ω Min.</p>

ITEM 项目		TEST CONDITIONS 测试条件	PERFORMANCE 规格	
3.DURABILITY 耐久性				
3E	TEMPERATURE CYCLING TEST 高低温循环试验	<div>(TEMPERATURE)</div> <div></div> <div>THE CONNECTOR SHALL BE SUBJECTED TO CONDITIONS AS SHOWN IN UP, AND SHALL RETURNED AND ALLOWED TO REMAIN IN AMBIENT CONDITION FOR 2 HOURS</div> <div>连接器按以上图示所示条件进行测试，测试后环境温度条件保持 2 小时。</div>	<div>1、THE CONNECTOR SHALL BE SATISFIED</div> <div>WITH ITEM 1C AND ITEM 3.0A;</div> <div>2、INSULATION RESISTANCE: 1000M Ω Min.</div> <div>3、CONTACT RESISTANCE: 0.02 Ω Min.</div> <div>1、产品应满足检测项目 1C 和 3.0A</div> <div>2、绝缘电阻最小 1000M Ω</div> <div>3、接触电阻最大 0.02 Ω</div>	
3F	SALT MIST TEST 盐雾试验	<div>TESTING BATH:</div> <div>1、TEMPERATURE: 35±2℃;</div> <div>2、SALT WATER DEEPNESS: 5±1%;</div> <div>3、TEST TIME: 48±4 HOURS;</div> <div>测试方法:</div> <div>1、测试温度要求为 35±2℃;</div> <div>2、盐水配比浓度为 5±1%;</div> <div>3、测试时间为 48±4 HOURS;</div> <div>4、</div>	APPEARANCE 外观	NO DAMAGE 无损坏和明显腐蚀
			CONTACT RESISTANCE 接触电阻	0.02 Ω Max.
3G	SOLDERABILITY TEST 可焊性	<div>THE TIP OF THE TERMINALS SHALL BE DIPPED 2mm IN THE SOLDER BATH AT A TEMPERATURE OF 235±5℃ FOR 50.5 SECONDS</div> <div>端子顶部被浸入锡焊池中 2mm 深，温度为 235±5℃，时间为 5±0.5 秒</div>	<div>A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINMUM OF 90% OF THE SURFACE BEING IMMersed</div> <div>浸入部分的以 90%上表面被焊锡覆盖</div>	

ITEM 项目		TEST CONDITIONS 测试条件	PERFORMANCE 规格
3.DURABILITY 耐久性			
3H	RESISTANCE TO SOLDERING HEAT TEST 耐焊接热	THE TIP OF THE TERMINALS SHALL BE DIPPED 2mm IN THE SOLDER BATH AT A TEMPERATURE OF $260 \pm 5^{\circ}\text{C}$, FOR 4 ± 1 SECONDS 端子顶部被浸入锡焊池中 2mm 深, 温度为 $260 \pm 5^{\circ}\text{C}$, 时间为 4 ± 1 秒	WITHOUT HARMFUL DEMAGE IN APPEARANCE, MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED 外表未被破坏, 机械及电气性能可被满足
3I	VIBRATION 震动试验	TOTAL AMPLITUDE: 2mm SWEEP RATIO: 40Hz THE ABOVE CONDITIONS SHALL BE APPLIDE FOR A PERIOD OF 5 MINUTES IN EACH OF 3 MUTUALLY PERPENDICULAR AXIS 振幅: 2 毫米 ; 频率: 40Hz ; 三个方向每次循环 5 分钟, 共五次	CONTACT RESISTANCE : 0.02Ω Max. 接触电阻: 0.02Ω Max.
3J	SHOCK 碰撞试验	THE SHOCK OF 100G SHOCK BE APPLIED 1000 TIMES IN EACH OF 3 MUTUALLY PERPENDICULAR AXIS 加速度 100m/s^2 , 持续时间 11ms, 共 1000 次	CONTACT RESISTANCE : 0.02Ω Max 接触电阻: 0.02Ω Max.
3K	PRACTICAL TEMPERATURE 使用温度范围	-25 $^{\circ}\text{C}$ TO +85 $^{\circ}\text{C}$ -25 $^{\circ}\text{C}$ ~ +85 $^{\circ}\text{C}$ 温度	